



Welder Qualification Test Certificate

EN ISO 9606-1: 2017

Designation: **EN ISO 9606-1: 135 P BW FM5 S s5.0 PA bs**

| | | | |
|---|---|---|----------|
| Welding Procedure Specification Reference No. | 01/22 | Examining Body: Reference No: | / |
| Welder's Name | COFONE Luigi (Stamp nr. CL) | | |
| Identification: | CA68901FK | | |
| Method of Identification: | C.I. | Photograph (if required) | |
| Date and place of birth: | 19/06/1989 - Corigliano Calabro (CS) | | |
| Employer: | OF.IN.MET S.r.l.- Corigliano Rossano | | |
| Code/Testing Standard: | EN ISO 9606-1: 2017 | | |
| Job knowledge: | Not Tested | | |
| Welding process(es) | Test piece | Range of qualification | |
| Transfer Mode | 135 | 135, 138 | |
| Product type (plate or pipe) | Spray arc | Spray,Pulse,Globular | |
| Type of weld | P-Plate | Plates and pipes | |
| Parent material group(s)/subgroups | BW | BW in any type of joint except BC | |
| Filler material group(s) | 8.1 | 1 to 11 | |
| Filler material (Designation) | FM5 | FM5 | |
| Shielding gas | Solid wire | Solid wire / Electrode core wire M | |
| Auxiliaries | EN ISO 14175 M13 | All compatible | |
| Type of current and polarity | N.A. | N.A. | |
| Material thickness (mm) | DCEP | - | |
| Deposited thickness (mm) | 5,0 | 3,0 to 10,0 | |
| Outside pipe diameter (mm) | 5,0 | 3,0 to 10,0 | |
| Welding positions | N.A. | Fixed pipe: ≥500,0 | |
| Weld details | PA | Rot. pipe: ≥75,0 | |
| Multi-layer/single layer | bs | PA | |
| | N.A. | ss mb, bs | |
| | | - | |

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification:

01/22

| Type of test | Performed and acceptable | Not tested | Notes (Report Numbers, etc) |
|------------------------------------|--------------------------|------------|-----------------------------|
| Visual testing | X | | |
| Radiographic testing | | X | |
| Ultrasonic testing | | X | |
| Magnetic particle / Penetrant test | | X | |
| Macroscopic examination | | X | |
| Fracture test | X | | |
| Bend test | | X | |
| Notch tensile test | | X | |

S.Bottari

Surveyor to LRQA Italy s.r.l.

A subsidiary of LRQA Group Limited

Date of issue: **18 marzo 2022**Location: **Milan**Date of welding: **17 marzo 2022**

| | | |
|---------------------|--|-------------------------------------|
| Revalidation 9.3 a) | | Next review 16 marzo 2025 |
|---------------------|--|-------------------------------------|

| | | |
|---------------------|--|-------------|
| Revalidation 9.3 b) | | Next review |
|---------------------|--|-------------|

| | | |
|---------------------|--|-------------|
| Revalidation 9.3 c) | | Next review |
|---------------------|--|-------------|

Note:

LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

